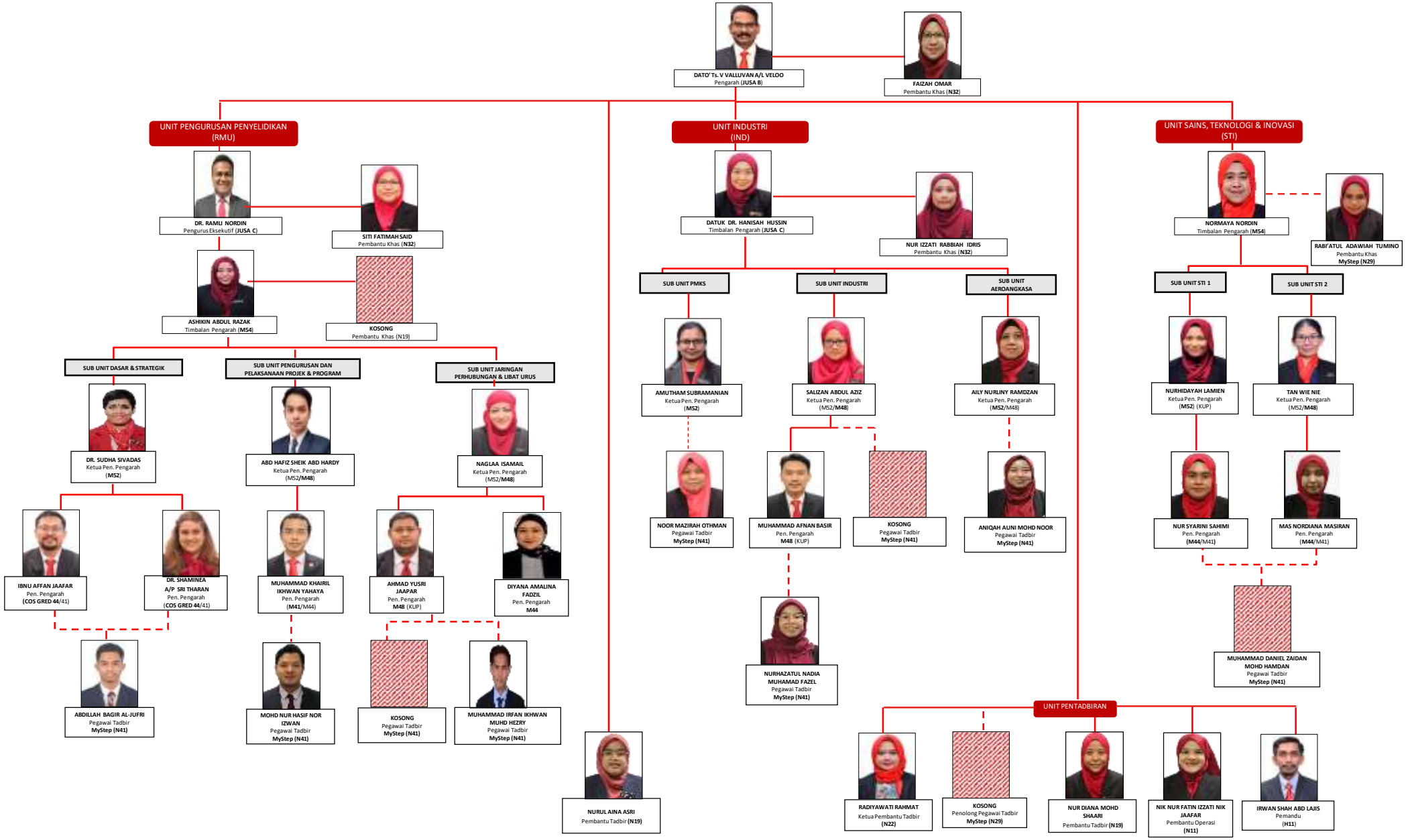BAHAGIAN INDUSTRI PEMBUATAN, SAINS DAN TEKNOLOGI (BIPST)